

Product Specification For LCD Module

Model NO.: CNKD0401-14004A1

CUSTOMERITEM NO.: 201-0000012-01

REVISION: A

□ APPROVAL FOR SPECIFICATIONS ONLY

APPROVAL FOR SPECIFICATIONS AND SAMPLE

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3. RECORD OF REVISION

REV	COMMENT	PAGE	DATE
А	Initial Release	1-16	2014/11/3



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4. GENERAL SPECIFICATION

ITEM	CONTENTS	
Module Size	70.0(W) ×90.0(H) ×14.5 (T) mm	
Display View Area	51(W) × 51(H) mm	
LCD Type	VA/NEGATIVE/TRANSMISSIVE	
View Angle	12 O'clock	
Driver IC	TCP802	
Backlight	WHITE	
DC to DC circuit	Build-In	
Weight	TBD	

LCD DISPLAY COMPARISON TABLE

LCM显示对照表					
TYPE	底色/字色	备注			
TN 正显	灰底黑字				
TN 负显	黑底白字				
STN 正显	黄绿底蓝字				
STN 负显	蓝底白字				
FSTN 正显	白底黑字				
FSTN 负显	黑底白字				
PMVA 负显	黑底白字				



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5. MAXIMUM ABSOLUTE LIMIT

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
LCD Module Driving Voltage	Vdd	Ta=25℃	2.9	3.1	3.3	Volt
Operatin Temperature	Тор		-20℃	1	70℃	$^{\circ}$
Storage Temperature	Tst		-30℃	ı	+80℃	$^{\circ}$
Humidity	%				90%	
Life Time		If=45mA	100,000			Hour

Note: See section 12 for backlight uniformity measurement

6. LCD ELECTRO-OPTICAL CHARACTERISTICS

Item		C mbal	Tomar (°C)	Rating		Unit	Defenence	
		S mbol	Temp(°C)	Min	Тур	Max	Unit	Reference
			50					
Recomn Driving		Vop	25	2.7	3.0	3.3	$oldsymbol{ m V}$	
Dilying	voitage		0]	
Response	Rise Time	Tr	25		180	230	ms	Noted
Time	Fall Time	Tf	25		180	230		Note4
Frame Fr	equency	FR	25	70	75	80	Hz	
	Ø=0°	θ_1			25			
Viewing	Ø =180°	θ_2	2.5		25		- Deg	Note1 Note2
angle Cr≧2	Ø =90°	θ_3	25		35			
	Ø =270°	θ_4			15			110002
Viewing Direction			1	12 O'clock				
Contras	t Ratio	Cr	25	6	8			Note3



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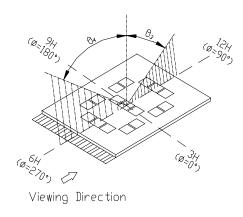
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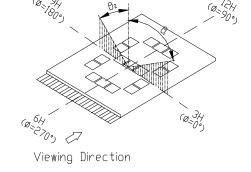
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7. OPTICAL CHARACTERISTICS DEFINITION

Note 1. Definition of angle θ 1 & θ 2

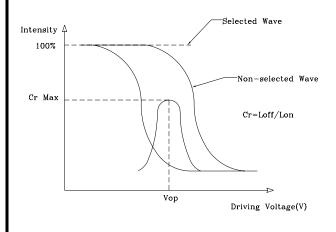
Note 2. Definition of angle θ 3& θ 4

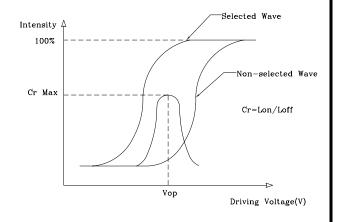




LCD Panel

Note 3. Definition of contrast ratio (Cr2)

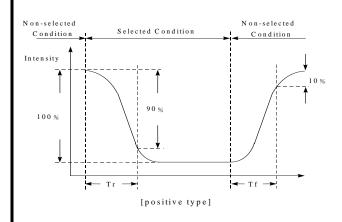


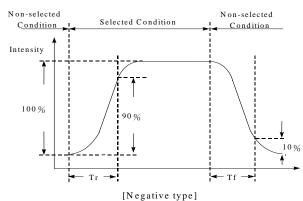


[Positive type]

[Negative type]

Note 4. Definition of response time



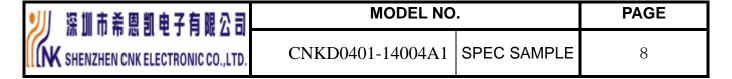




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8. INTERFACE PIN ASSIGNMENT

NO.	SYMBLE	DESCRIPTION
1	SW2-1	SW2 key-press Terminal
2	SW2-2	3 W 2 Key-press Terriman
1 2 3	VDD	Power supply for Logic (+3.3V)
4	VSS	GND (0V)
5 6 7 8 9	DIO	Serial data input/output with pull-high resistor
6	CKWB	WRITE clock input with pull-high resistor
7	CKRB	READ clock input with pull-high resistor
8	LED+	Power supply for LED1(current:20mA,reference voltage:3.0V)
9	BL+	Power supply for LED backlight (current:39mA,reference voltage:12.0V)
10	SW1	SW1 key-press Terminal



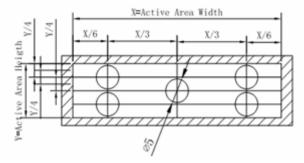
9. BACKLIGHT

BACKLIGHT ELECTRICAL-OPTICAL CHARACTERISTICS (Unless specified, Ambient temperature Ta=25°C)

PARAMETER	Sym.	Min.	Тур.	Max.	Unit	Test Condition	Reference
Supply Current	I			90	mA	30mA	
WHITE LED	V		2.8	3.1	٧	30mA	
Backlight Luminous Intensity	Lv				Cd/m ²		Note1
Uniformity		75			%		Note1 Note2

NOTE:

1. Backlight luminance: The measurement instrument is BM-7 luminance colorimeter. The aperture of colorimeter is ø5mm and the distance between lens and backlight is 50cm. 5 points will be measured and the luminance of backlight is the average value of 5 points.

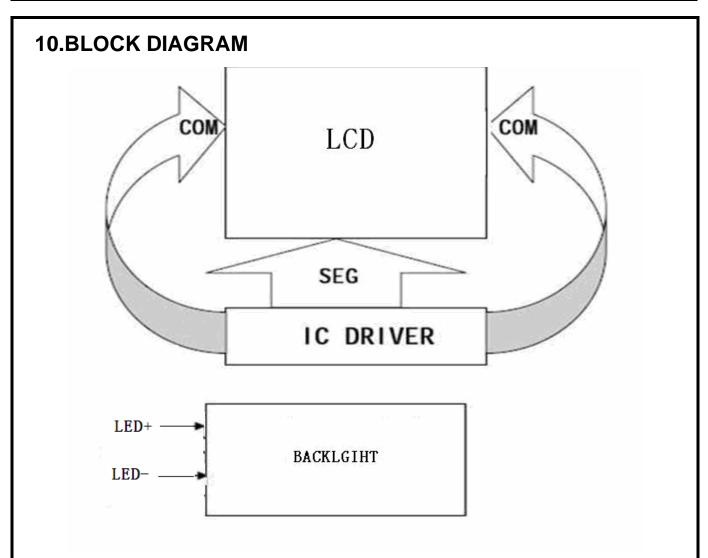


measure point on backlight

2. Backlight Uniformity = (The Luminance min / The Luminance max) x 100%



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11. ELECTRICAL CHARACTERISTICS

Item	Symbol	Condition	Min.	Тур.	Max.	unit
Operating voltage	VDD		2.4	3	5.5	V
Power consumption	I _{OPR1}	3V Internal RC oscillator on, LCD		125	250	uА
current		5V on, no load		250	500	
Power consumption	I _{OPR2}	3V Internal RC oscillator on, LCD		40	80	uА
current		5V off, no load		100	200	
Power consumption	I _{OPR3}	3V External Crystal oscillator on,		90	125	uА
current		5V LCD on, no load		160	250	
stand by current	Ist	3V System halt, No load,		1	2	uА
		5V oscillator off, LCD off		2	5	
Input low voltage for	V_{IL1}	3V CKRB/ CKWB/ DIO	0		0.6	V
input pin		5V	0		1.0	
Input high voltage for	V_{IH1}	3V CKRB/ CKWB/ DIO	2.4		3	V
input pin		5V	4.0		5	
Segment output 'H'	IS _{oH}	3V	-100	-150		uА
		5V	-200	-300		
Segment output 'L'	ISoL	3V	60	120		uА
		5V	120	200		
Common output 'H'	IC _{oH}	3V	-100	-150		uА
		5V	-200	-300		
Common output 'L'	ICoL	3V	200	250		uА
		5V	400	500		

Figure 4. D.C Characteristics

Item	Symbol	Condition	Min.	Typ.	Max.	unit
System clock	f _{SYS}	RC oscillator @3v (256Khz)		256		KHz
	F _{LCD1}	1/2 duty		64		
LCD frame frequency	F _{LCD2}	1/3 duty		86		HZ
	F _{LCD3}	1/4 duty		64		
CKWB(Serial control)	F _{CKWB}	@3V , Clock duty 50%			150	KHz
	- CKWB	@5V , Clock duty 50%			300	11112
CKRB(Serial control)	F _{CKRB}	@3V , Clock duty 50%			75	KHz
	- (7/0	@5V, Clock duty 50%			150	1112

Figure 5. A.C Characteristics

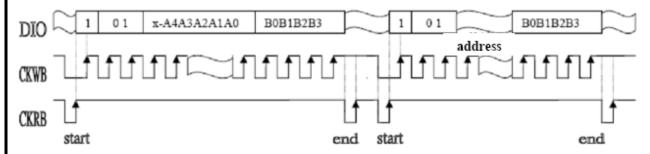


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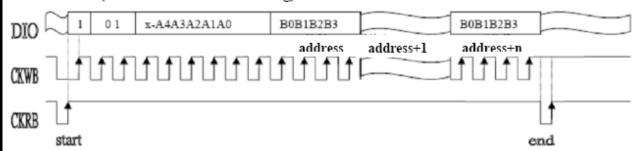
12. TIMING CHARACTERISTICS

Function	Preceding Code	Mode Code	Address Code	Date Code
Write	1	01	x-A4A3A2A1A0	B0B1B2B3

WRITE Mode(Command Code:101)

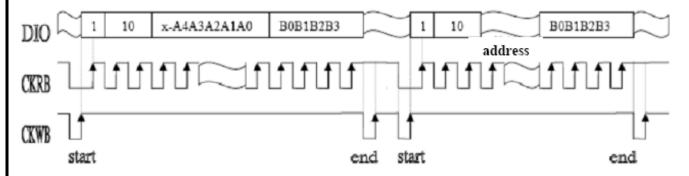


WRITE Mode(Successive Address Writing)



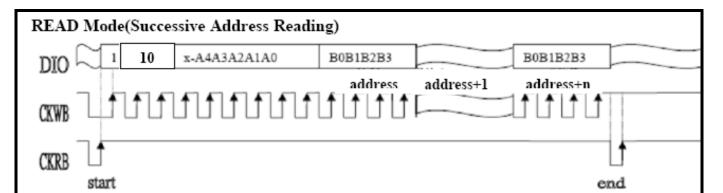
Function	Preceding Code	Mode Code	Address Code	Date Code
Read	1	10	x-A4A3A2A1A0	B0B1B2B3

READ Mode(Command Code:110)



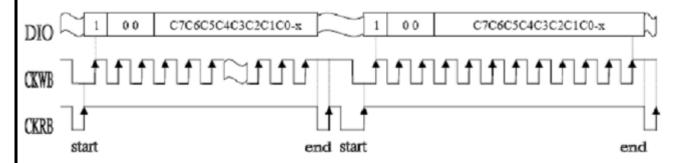


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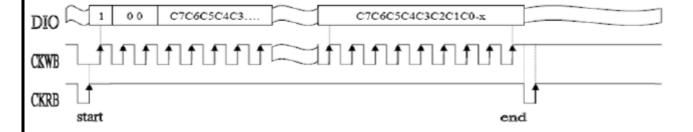


Function	Preceding Code	Mode Code	Control Code
Command	1	00	C7C6C5C4-C3C2C1C0-x

Read-Modify-Write Mode(Command Code:100)



Read-Modify-Write Mode(Successive Address Accessing)





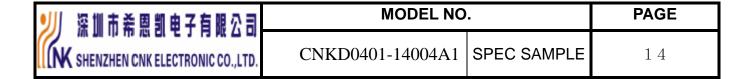
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13FUNCTIONAL DESCRIPTION

Display memory -- RAM

The static display memory (RAM) is organized into 32x4 bits and stores the displayed data. The contents of the RAM are directly mapped to the contents of the LCD driver.

A 4 A 2 A 2 A 1 A 0	COM0	COM1	COM2	COM3
A4A3A2A1A0	Bit0	Bit1	Bit2	Bit3
00 _H		SE	G0	
01 _H		SE	G1	
02 _H		SE	G2	
03 _H		SE	G3	
04 _H		SE	G4	
05 _H		SE	G5	
06 _H		SE	G6	
07 _H		SE	G7	
08 _H		SE	G8	
09 _H		SE	G9	
$0A_{H}$		SEC	G10	
$0B_{H}$	SEG11			
$0C_{\rm H}$		SEC	G12	
$0D_{H}$	SEG13			
0E _H	SEG14			
0F _H		SEC	G15	
$10_{ m H}$	SEG16			
$11_{ m H}$			G17	
12 _H			G18	
13 _H			G19	
$14_{ m H}$			G20	
15 _H		SEC		
16 _H			G22	
17 _H		SEC	G23	
18 _H		SEC	G24	
19 _H			G25	
1A _H			G26	
1B _H			G27	
1C _H	SEG28			
1D _H	SEG29			
1E _H	SEG30			
1F _H	SEG31			



14. RELIABILITY

	No	Test Item	Content of Test	Test
				Condition
	1	High Temperature	Endurance test of high temperature for a long time.	80℃
		Storage		96Н
	2	Low Temperature	Endurance test of low temperature for a long time.	-20±2℃
		Storage		96Н
	3	High Temperature	Endurance test of electrical tress (Voltage &	70℃
		Operation	Current) and the thermal stress to the element.	96Н
Environment Test	4	High Temperature	Endurance Test of high temperature and high	45±2℃
ent		/Hu idity Storage	humidity for a long time.	90±2%RH
onm				96Н
nvir	5	Thermal shock	Endurance test of low and high temperature	-20±2℃/70±2
団			cycles.(air to air)	င
			-20±2°C ← 70±2°C	10 cycle
			(60min) ← → (60min)	
			1 cycle	
	6	vibration	Maximum vibration is 2.45m/s2 (0.25 G) during	Ambient
			operation and 11.75 m/s2 (1.2 G) during storage.	temperature
			Tested 10-100KHz XYZ directions 1 hour each.	Ta=25°C
	7	shock	Maximum shock is 29.4 m/s2 (3 G) during operation	Ambient
			and 490.0 m/s2 (50 G) during storage. Tested 10	temperature
			milliseconds in XYZ directions 1 time each.	Ta=25°C

Note:

- 1) Condensation is not allowed during low temperature testing.
- 2) Driving condition for operation test:

Power Supply Current for BackLight(ImA)=15mA

Failure Judgment Criterion

After the above mentioned test (For Environmental Test, after 2 hours in room temperature):

- 1) There should not be conspicuous failure of display quality and appearance.
- 2) Contrast ratio should be greater than or equal to 50% of the initial contrast ratio.
- 3) Abnormal function is a failure.



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15. INSPECTION CRITERIA

NO	Item	Criteria					A(
	Electrical Testing	(1) non-display(2) segment missing(3) segment short					0.6
	Dimension state	Dimension out of the specification 1.0					
3	Glass crack	Substrate check symbol D X: Length direction Y: Short side direction Z: Thickness direction T: Glass thickness K:LCD length L: Single connector width (1) General crack (2) Corner (3) Contact pad crack (4) Substrate protuberanc (5) No progressive glass of	X 1/8K X 1/8K 1. Cracks exceed 1 2. Y not to the and internal	V $ Y $ $ V $ $ X $	Not over fewing area Not over ewing a ea Y 1/3L > ontact area case glass thickness 1/3 seal widt D < 2/3	ess.	2.5



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NO	Item	Criterio				AQL	
		(1) Round type					
		_	Size	A	Acceptable QTY		
					Accept		
	Black spot,	X .	0.10<∅≤0.20		2		
	white spot		0.20<∅≤0.25		1		
	(including polarizer)		0.25<0		0		
	$\emptyset = (X+Y)/2$	(2) Line type					
4.		7/-	Leng h	W dth W	Acceptable QTY		1.50
		h	accept	0.015≥W	No che k		1,00
			3.0≥L	$0.050 \ge W$			
			2.5≥L	$0.080 \ge W$			
				0.100 < W	As round type		
	unit:mm	(3) No more that	an 2 spots and	lines with	nin 3 mm. Maxir	num	
		combined tota	l of round and lir	ne defects i	s 4.		
		(4) Scratches criterion is same as that of Round type.					
		Symbols:					
		W: segment width	1				
		\emptyset : average of diameter = $(A+B)/2$					
		(1)Pin hole and d	eformation				
		B-B					
5.	Pixel		↑		cceptable Defect	OW	2.5
	deformation		× —		≤ 0.20 and $\emptyset \leq 1/$		
		W		ı	≤ 0.25 and $\emptyset \leq 1/2$	3W	
		(2) Pivel size sho			n ,acceptable to 100% of the norm	nal	
					be less than 150%		
		normal dimension		1015 5110 414	20 10 35 than 12 0 70	01	
		>-	size	Ø A	cceptable QTY		
			Ø ≤ 0.		No check		
6.	Polarizer bubble		0.20<∅≤	(0.50	3		1.5
	$\emptyset = (X+Y)/2$	/\	0.50<∅≤	£1.00	2		
			1.00<0		0		
			Total	TY	3		
7.	Contrast	Under normal power supply, uneven contrast is unacceptable.			2.5		
8.	Rainbow	Obvious uneven c	Obvious uneven color in LCD viewing area is not allowed.		2.5		



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16. PRECAUTION FOR USE OF LCD MODULE

1. Handling Precautions

- 1) The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 2) If the display panel is damaged, the liquid crystal substance leaks out ,do not ingest. If the substance contacts skin or clothes, promptly wash off using soap and water.
- 3) Do not apply excessive force to the display surface or adjoining areas since this may affect the LCD color
- 4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 5) If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - --Isopropyl alcohol
 - --Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer.

Especially, do not use the following:

- --Water
- --Ketone
- --Aromatic solvents
- 6) Do not attempt to disassemble or process the LCD module.

2. Assembling Precautions

- 1) When mounting the LCD module make sure that it is free of twisting, warping, and distortion. Distortion has great influence upon display quality. Also, use an adequately stiff outer case.
- 2) Please handle the LCD module by its side.
- 3) NC terminal should be open. Do not connect anything.
- 4) If the logic circuit power is OFF, do not apply the input signals.
- 5) To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - ·Be sure to ground the body when handling the LCD module.
 - ·Tools required for assembly, such as soldering irons, must be properly grounded.
 - ·To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
 - •The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.
- 6) Be careful handling the glass panel because it has a very sharp edge.

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3. Storage Precautions

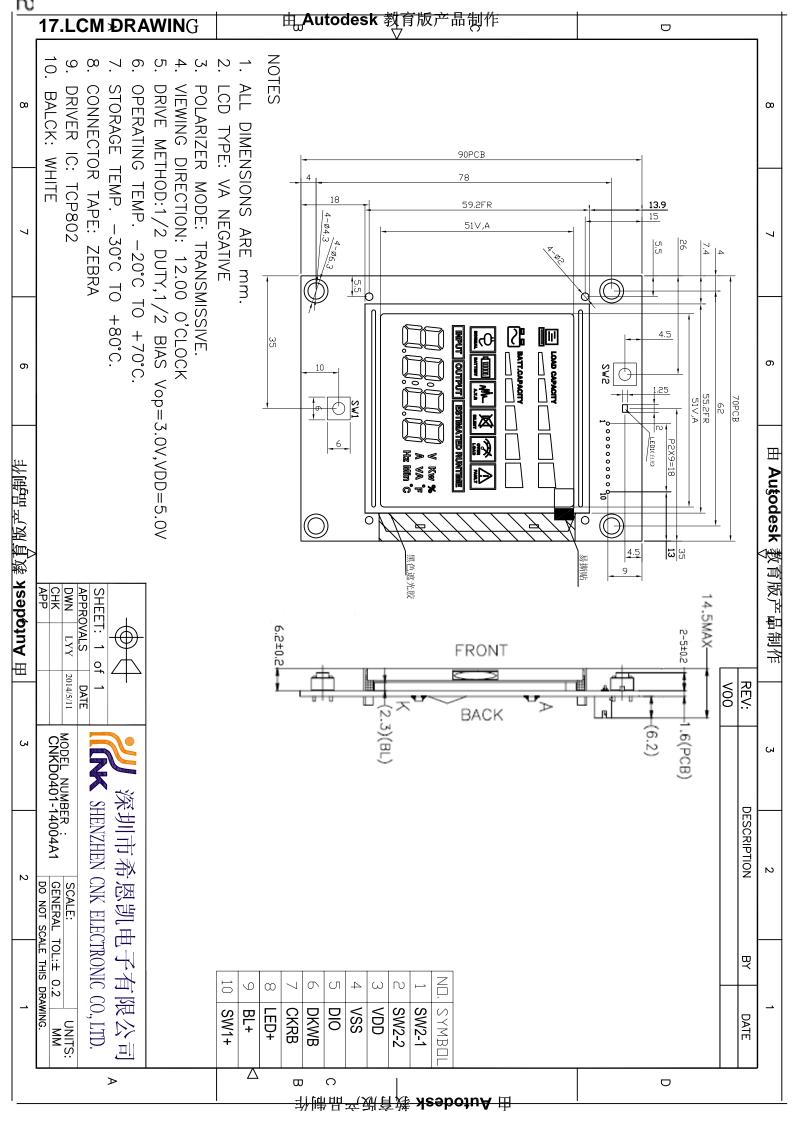
- 1) When storing the LCD module, avoid exposure to direct sunlight, to the light of fluorescent lamps, to high temperature or to high humidity. Whenever possible, LCD modules should be stored in the same packaging they were shipped in.
- 2) Exercise care to minimize corrosion of the electrodes. Corrosion of the electrodes is accelerated by water droplets or by current flow in a high-humidity environment.

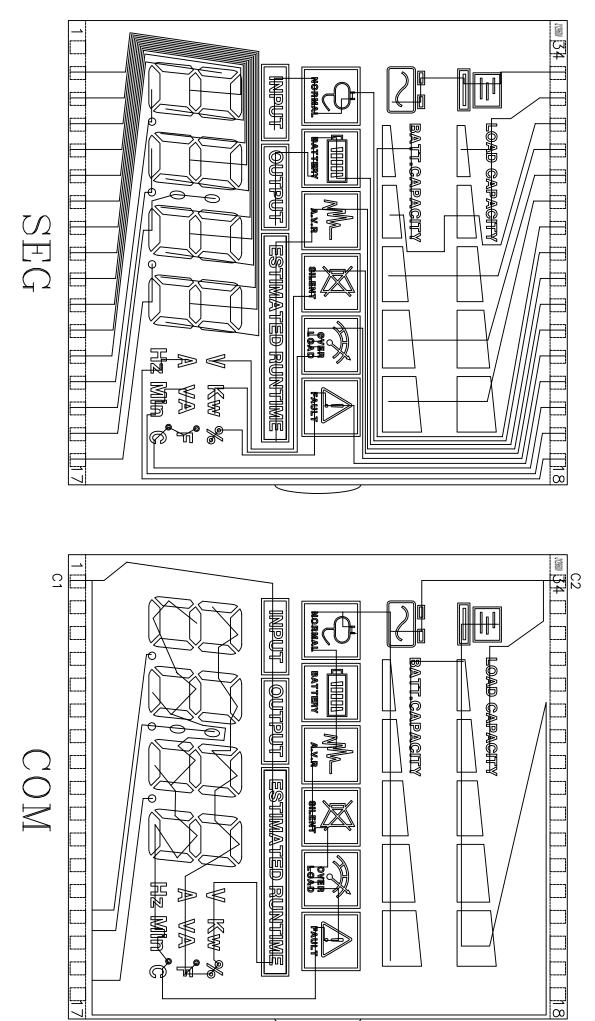
4. Design Precautions

- 1) The absolute maximum ratings represent the rated value beyond which LCD module can not exceed. When the LCD modules are used in excess of this rated value, their operation characteristics may be adversely affected.
- 2) To prevent the occurrence of erroneous operation caused by noise, attention must be paid to satisfy V_{IL} , V_{IH} specification values including taking the precaution of using signal cables that are short.
- 3) The LCD exhibits temperature dependency characteristics. Since recognition of the display becomes difficult when the LCD is used outside its designated operating temperature range, be sure to use the LCD within this range. Also keep in mind that the LCD driving voltage levels necessary for clear displays will vary according to temperature.
- 4) We recommended that power supply lines (VDD) have over-current protection line. (Fuse etc. Recommend Value:0.5A)
- 5) Sufficiently reduce electrical noise from peripheral devices.
- 6) To cope with EMI, take measures basically on outputting side.
- 7) Assemble LCD module tightly with the application case or PCB.

5. Other considerations

- 1) Liquid crystal solidifies under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the LCD module is subjected to a strong shock at a low temperature.
- 2) If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.
- 3) To minimize the performance degradation of the LCD module's resulting from destruction caused by static electricity, etc., exercise care to avoid touching the LCD's electrical connections.
- 4) LCD voltage adjustment may be necessary to obtain the best contrast on each LCD.
- 5) Precaution for disposal of LCD module. When disposal of LCD module, ask specialization company of industrial waste which is permitted by the government. When burn up LCD module, obey the law of environmental hygienic.



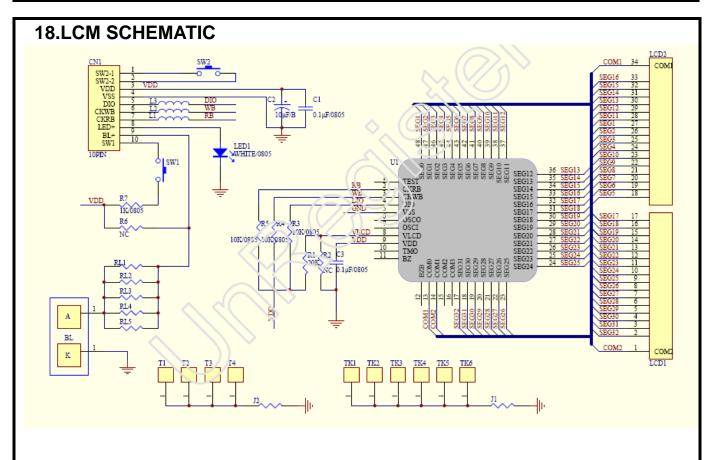


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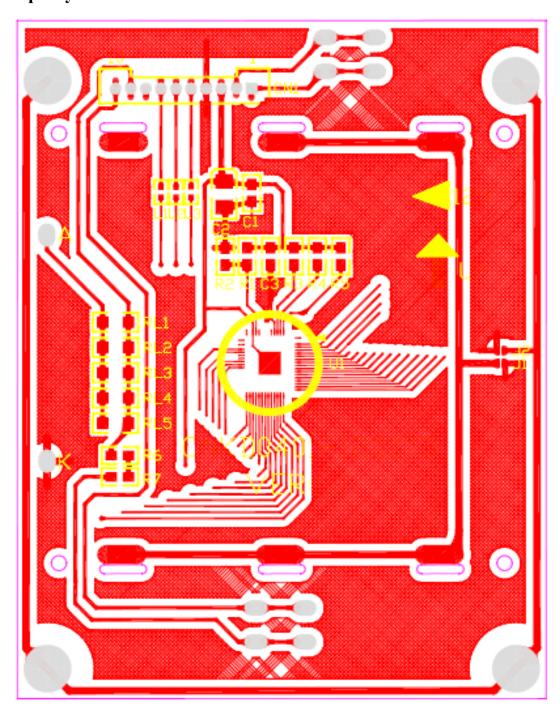




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19.PCB Layout

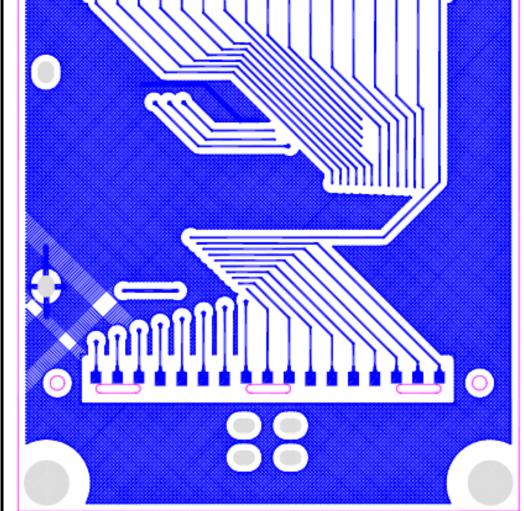
Top Layer





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Bottom Layer

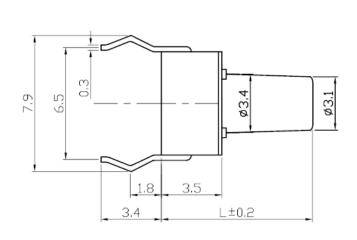


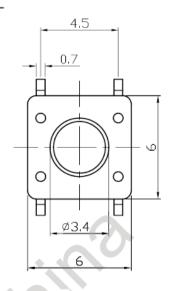


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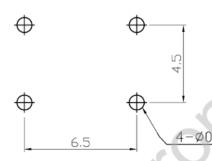
20. Key Parameter

Mechanical Dimensions

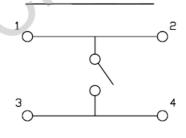




Mounting Hole







TOLERANCES UNLESS OTHERWISE SPEC				
BASIC DIMENSIONS	TOLERANCES			
UP TO 10	± 0.3			
ABOVE 10 TO 30	± 0.5			
ABOVE 30 TO 100	± 1.0			
ANGULAR DIMENSION	± 5°			

- 1、Rating: DC 12V 50mA
- 2、Travel:0.25±0.1mm
- 3. Operating Force:160±50gf
- 4. Contact Resistance:100mΩMax
- 5. Insulation resistance: $100M\Omega$
- 6、Withstand Voltage: 250VAC 0.5mA
- 7、Soldering Heat: 230±5°C 3S±0.5S
- 8 Life:60,000 cycles

	Mode NO.	Knob(L)
	T1102	4.3
Α,	T1102A	5.0
	T1102N	6.0
	T1102B	7.0
	T1102E	7.5
	T1102C	8.0
	T1102M	9.0
	T1102D	9.5
	T1102Y	10.0
	T1102Q	11
	T1102X	12.0
	T1102F	12.5
	T1102G	13.0
	T1102O	13.5
	T1102H	15.0
	T1102I	17
	T1102J	18
	T1102K	20
	T1102L	21
	T1102U	8.5
	T1102R	6.5
	T1102W	5.5
	T1102Z	19



MODEL NO.		PAGE
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21 LED1 Parameter

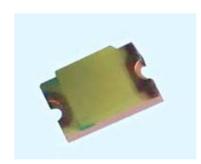
Features:

- TOP view white LED
- · Wide viewing angle
- · Soldering methods: IR reflow soldering
- · Mono-color type.
- · Pb-free
- · The product itself will remain within RoHS compliant version.

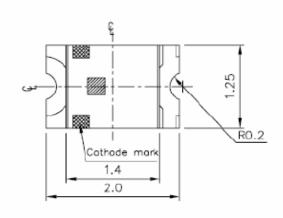
Application

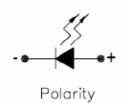
- · Flat backlight for LCD, switch and symbol
- · Telecommunication: indicator and backlighting in telephone and fax.

LT0805WH



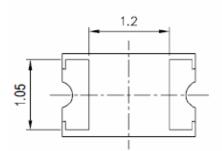
Package Outline Dimensions

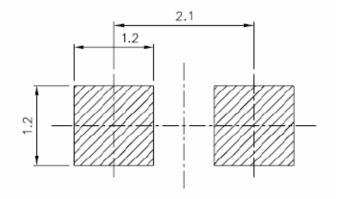






For reflow soldering (Propose)







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Absolute Maximum Ratings (Ta=25°C):

Parameter	Symbol	Rating	Unit
Reverse Voltage	Vr	5	V
DC Forward Current	IF	25	mA
Power Dissipation	Pd	90	mW
Pulse Forward Current (Duty 1/10 @1KHz)	IFP	100	mA
Electrostatic Discharge(HBM)*1	ESD	1500	V
Operating Temperature	Торг	-30 ~ +80	$^{\circ}$
Storage Temperature	Tstg	-40 ~ +85	$^{\circ}$
Soldering Temperature	Tsol	Reflow Soldering: 260°C for 10sec. Hand Soldering: 315°C for 3sec.	

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	Iv	400			mcd	I _F =20mA
Viewing Angle	201/2		150		deg	I _F =20mA
Forward Voltage	VF	2.8		3.4	v	I _F =20mA
Reverse Current	Ir			10	μ A	V _R =5V



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22. LCM MATERIEL LIST

物料名称	用量	位置
12/14-12170		79. 直.
CNKD0401-14004A1-LCD/VA 负显 12: 00/54.0X58.0X2.8	1	
CNKD0401-12007B-PCB/70.0X90.0X1.6/FR4-2 绿油 沉金 V1.0	1	
CNKD0401-12007C-BL/53.6X59.0X2.3/白光, 6 个 LED 灯	1	
CNKD0401-12007A-FR/55. 2X59. 2X10. 3/T0. 5 电泳黑	1	
CNKD0401-12007A-ZB/54.0X4.5X2.0/0.1PITCH, YS 透明夹层	2	
按键/6.0x6.0x5/插件式/CNKD0401-12007C	2	SW1, SW2
TCP802/COB	1	U1
100nF 电容/0.1uF 0805 16V	2	C1, C3
10K 电阻/0805/百分五	3	R3, R4, R5
0Ω 电阻 /0805/百分一	1	R1
1K 电阻/1206/百分五	5	RL1-RL5
1K 电阻/0805/百分一	1	R7
LED 灯/0805 贴片 高亮白光/3.0V/CNKD0401-12007C	1	LED1
10PIN 插座/10PIN 插座,白色 2.0 间距/CNKD0401-12007C	1	CN1
10UF 钽电容 /封装:B 型/25V/±20%	1	C2
磁珠/MMZ1608S102AT -TDK (ROHS)/英制: 0603, 阻抗 1K	3	L1-L3